

# DART SERVICE BULLETIN SB10-5

## AFFECTING:

D412-694-011 SPACEDOOR™ INSTALLATION, B/N B36652

D3117-1 SEAL, B/N B33187

D3117-3 SEAL, B/N B33188

REF FAA STC: SR02086NY

REF TCCA STC: SH05-10

REF EASA STC EASA.IM.R.S.01085

### Purpose:

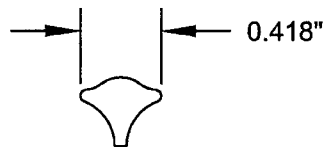
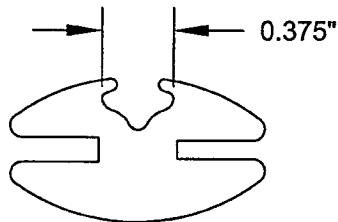
**D3117-1 Seal b/n B33187 and D3117-3 Seal b/n B33188** does not meet required dimensions and may allow the window to unintentionally pop-out. This seal was used during assembly of **D412-694-011 Spacedoor Installation b/n B36652**.

### Instructions:

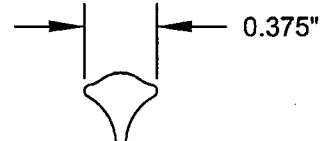
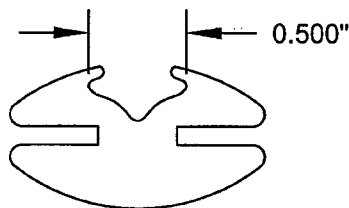
For customers who have received replacement seal or spacedoor installation with the affected batch number, contact DART to have the seal replaced.

If batch number is unknown, the following diagram can be used to identify non-conforming seal.

CORRECT



INCORRECT



D3117-1-0980

D3117-3-0980

A	NEW ISSUE	CP	10.07.07
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>qp</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>qp</i>		
CHECKED	<i>qp</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	SB10-5	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SERVICE BULLETIN	NTS
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